

## 9 AXIS ROBOTIC SYSTEM

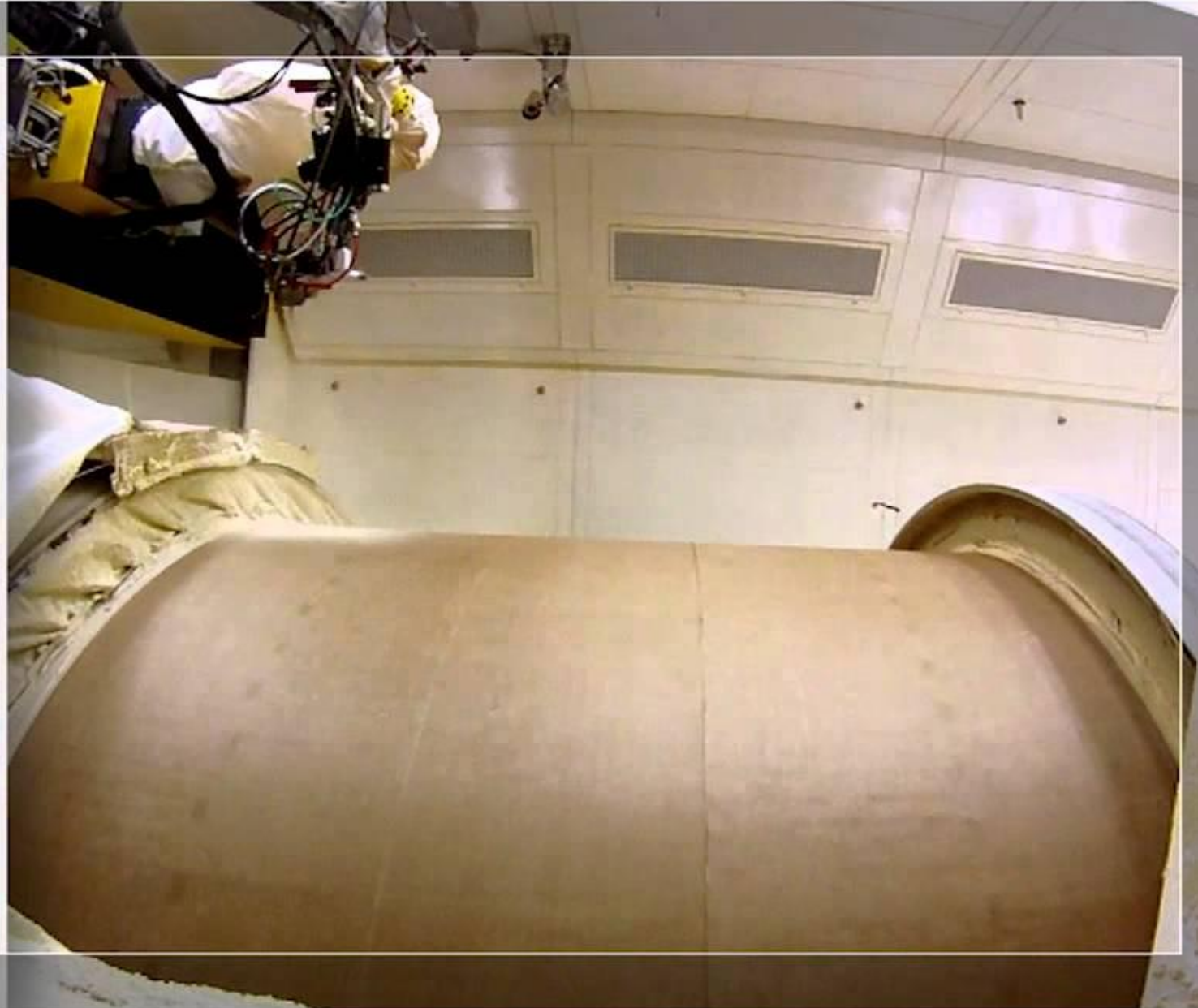
Large scale processing capability

Multiple processes using the same robotic system

Processing of complex shapes

85 feet long, can accommodate full-scale hardware

Processing temperature from 65 to 135 degrees.



1  
00:00:18,900 --> 00:00:16,770  
the nonmetallic materials branch

2  
00:00:21,000 --> 00:00:18,910  
supports directs and conducts

3  
00:00:23,160 --> 00:00:21,010  
nonmetallic material research and

4  
00:00:25,920 --> 00:00:23,170  
development efforts including laboratory

5  
00:00:28,410 --> 00:00:25,930  
field and flight experiments these

6  
00:00:31,019 --> 00:00:28,420  
unique facilities focus on technologies

7  
00:00:34,590 --> 00:00:31,029  
associated with cryogenic insulation a

8  
00:00:36,090 --> 00:00:34,600  
bladers thermal vacuum testing thermal

9  
00:00:38,400 --> 00:00:36,100  
protection system processing

10  
00:00:41,220 --> 00:00:38,410  
capabilities in space resource

11  
00:00:43,979 --> 00:00:41,230  
utilization solid rocket nozzles and

12  
00:00:46,110 --> 00:00:43,989  
subscale settled rocket motor processing

13  
00:00:48,000 --> 00:00:46,120

here at Marshall we have been leaders in

14

00:00:50,729 --> 00:00:48,010

propulsion for a very long time and

15

00:00:54,869 --> 00:00:50,739

we've been developing the capabilities

16

00:00:56,939 --> 00:00:54,879

here in our testbed program that we can

17

00:00:59,669 --> 00:00:56,949

then turn around and use for future

18

00:01:02,759 --> 00:00:59,679

programs to be able to draw on that very

19

00:01:04,770 --> 00:01:02,769

rich history the plasma torch testbed is

20

00:01:06,740 --> 00:01:04,780

an internationally unique ablation

21

00:01:09,090 --> 00:01:06,750

testbed which offers reliable

22

00:01:11,490 --> 00:01:09,100

statistically proven data at a fraction

23

00:01:14,280 --> 00:01:11,500

of the cost of subscale motors or other

24

00:01:16,649 --> 00:01:14,290

test beds the plasma torch testbed

25

00:01:18,840 --> 00:01:16,659

successfully simulates solid rocket

26  
00:01:21,090 --> 00:01:18,850  
flume environments via high temperature

27  
00:01:23,399 --> 00:01:21,100  
plasma jets that provide thermal and

28  
00:01:25,620 --> 00:01:23,409  
erosive testing of flight materials and

29  
00:01:27,240 --> 00:01:25,630  
screening of new materials in terms of

30  
00:01:29,219 --> 00:01:27,250  
our particular collection of equipment

31  
00:01:30,780 --> 00:01:29,229  
at most there might be two in the United

32  
00:01:32,639 --> 00:01:30,790  
States and we believe that we the only

33  
00:01:36,330 --> 00:01:32,649  
ones that actually use the plasma torch

34  
00:01:38,399 --> 00:01:36,340  
for the applications the thermal

35  
00:01:40,590 --> 00:01:38,409  
protection system development facility

36  
00:01:43,350 --> 00:01:40,600  
was designed to develop environmentally

37  
00:01:45,450 --> 00:01:43,360  
compliant TPS materials and processes

38  
00:01:48,480 --> 00:01:45,460

for current and future space programs

39

00:01:50,609 --> 00:01:48,490

the TPS development facility is used to

40

00:01:52,380 --> 00:01:50,619

characterize materials and provide data

41

00:01:55,440 --> 00:01:52,390

on equipment and processing parameters

42

00:01:57,749 --> 00:01:55,450

to support large-scale TPS applications

43

00:02:00,270 --> 00:01:57,759

the facility provides the ability to

44

00:02:02,849 --> 00:02:00,280

apply both primers and spray-on foam

45

00:02:05,969 --> 00:02:02,859

insulation materials to large-scale test

46

00:02:07,800 --> 00:02:05,979

articles in various orientations current

47

00:02:09,930 --> 00:02:07,810

and future environmental health and

48

00:02:12,180 --> 00:02:09,940

safety issues as well as product

49

00:02:14,310 --> 00:02:12,190

performance issues allow Marshall to

50

00:02:17,010 --> 00:02:14,320

continue to develop core skills in this

51  
00:02:19,230 --> 00:02:17,020  
area the capability we've developed for

52  
00:02:22,530 --> 00:02:19,240  
the Space Launch System vehicle allows

53  
00:02:25,110 --> 00:02:22,540  
us to take the exact expertise materials

54  
00:02:27,410 --> 00:02:25,120  
and processes and facility and provide

55  
00:02:30,020 --> 00:02:27,420  
that capability to

56  
00:02:32,210 --> 00:02:30,030  
the aerospace industry for other space

57  
00:02:34,040 --> 00:02:32,220  
vehicles and flight hardware the solid

58  
00:02:36,710 --> 00:02:34,050  
rocket motor manufacturing area

59  
00:02:39,320 --> 00:02:36,720  
maintains and operates a unique plasma

60  
00:02:41,570 --> 00:02:39,330  
torch testbed that mimics erosive flow

61  
00:02:43,700 --> 00:02:41,580  
found in solid rocket motor plumes and

62  
00:02:45,500 --> 00:02:43,710  
is used to determine a materials ability

63  
00:02:48,290 --> 00:02:45,510

to protect against those plume

64

00:02:50,090 --> 00:02:48,300

environments the subscales solid rocket

65

00:02:52,520 --> 00:02:50,100

motors that are manufactured in this

66

00:02:54,950 --> 00:02:52,530

area are used to validate material and

67

00:02:57,400 --> 00:02:54,960

process changes before being implemented

68

00:03:01,160 --> 00:02:57,410

on full-scale hardware we are able to

69

00:03:04,550 --> 00:03:01,170

accommodate different objectives